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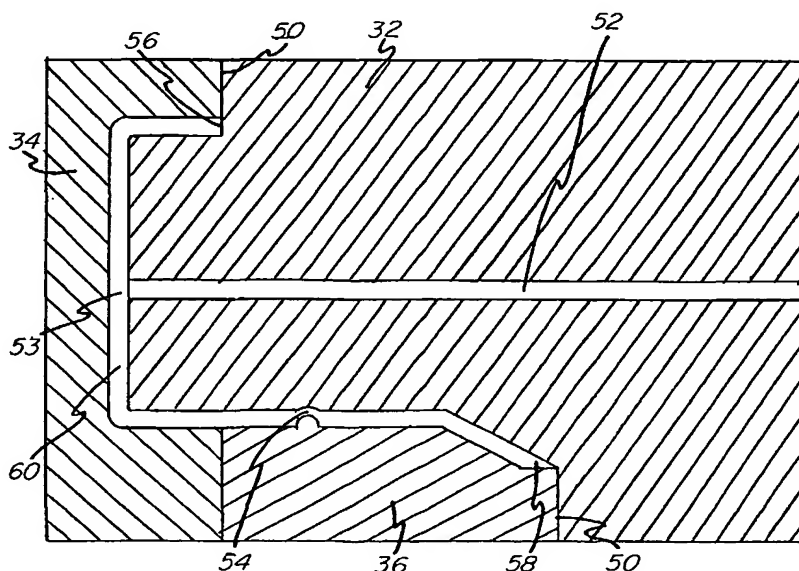
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(54) Title: IMPROVED SIDE SILL TRIM PART AND METHOD OF MOLDING SAME



(57) Abstract: Improved side sill or rocker panel trim part and methods of molding same are provided. In the methods, a substantially "C" like cross-sectional shaped mold cavity (53) is provided having a pair of terminal cavity portions (56, 58) therein. A living hinge-forming cavity space (54) is provided between a midpoint of the cavity and one of the terminal end portions. The part comprises a longitudinal axis extending therealong and a pair of leg portions and an intermediate section interconnecting the leg portions. The part includes a substantially "C" shaped cross-section transverse to the longitudinal axis with the intermediate section including a show surface side with the legs extending away from the show surface side. A hinge joint is provided adjacent one of the legs so that the part is bendable at the hinge to form a substantially closed "C" position.